



# TETPOR LIQUID Filter Cartridges

- liquid filters
- PTFE

TETPOR LIQUID filters are particularly suitable for sterilisation and particulate removal from aggressive chemicals (including acids, bases and solvents) within a wide range of critical processing industries.

The superior performance, strength and durability of TETPOR LIQUID filters stems from the use of a single layer, high security PTFE membrane, which has a high dirt holding capacity due to its high voids volume. This results in low pressure drops and long service life.

High flow rates are achieved due to the optimised pleat pack density and the superior design construction of TETPOR LIQUID filters.

TETPOR LIQUID filters may be repeatedly steam sterilised or autoclaved up to 142 °C (287.6 °F), providing the user with assured security of performance.

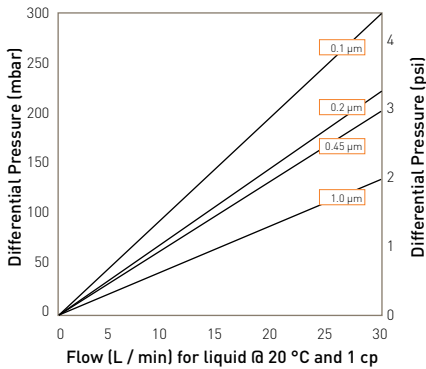
## Features and Benefits

- Superior chemical resistance of PTFE membrane combined with polypropylene hardware
- Integrity tested prior to despatch
- Validated to ASTM F838-83 methodology
- Comprehensive range of end cap configurations for retrofitting

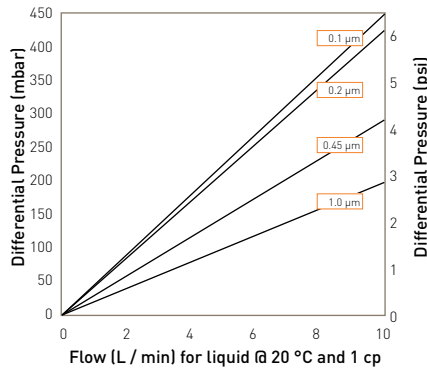


Note: TETPOR is a registered trademark of Parker domnick hunter

## Performance Characteristics



For K size for a given flow rate multiply 10" size differential pressure by 2



For A size for a given flow rate divide B size differential pressure by 2  
For E size for a given flow rate multiply B size differential pressure by 2

10" Size (250 mm) Cartridge

B Size (65 mm) Cartridge and Capsule

## Specifications

### Materials of Construction

- Filtration Membrane: PTFE
- Upstream Support: Polypropylene
- Downstream Support: Polypropylene

#### Filter Cartridges

- Inner Support Core: Polypropylene
- Outer Protection Cage: Polypropylene
- End Caps: Polypropylene
- End Caps Insert: 316L Stainless Steel
- Standard o-rings/gaskets: Viton

#### MURUS Disposable Filter Capsules

- Core: Polypropylene
- Sleeve: Polypropylene
- Standard o-rings/gaskets: Viton
- Capsule Body: Polypropylene
- Capsules Vent Seals: Silicone

#### DEMICAP Filter Capsules

- Core: Polypropylene
- Sleeve: Polypropylene
- End Caps: Polypropylene
- Capsule Body: Polypropylene
- Capsules Vent Seals: Silicone
- Filling Bell: Polycarbonate

#### Syringe Filters

- Body: Polypropylene

### Recommended Operating Conditions

#### Filter Cartridges

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max. Forward dP	
°C	°F	[bar]	[psig]
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.7	24.6

#### MURUS Disposable Filter Capsules

Up to 25 °C ( 77 °F) @ 5.5 barg (79.7 psig)  
Up to 60 °C (140 °F) @ 2.8 barg (40.6 psig)

*Parker Hannifin certify that this product complies with the European Council Pressure Equipment Directive (PED) 97/23/EC Article 3, Paragraph 3 - Sound Engineering Practice (SEP). This product is intended for use with Group 1 & 2 Dangerous and Harmless Liquids and Group 2 Harmless Gases at the operating conditions stated in this document : In compliance with PED Article 3, Paragraph 3, SEP, this product does not bear the CE mark.*

#### DEMICAP Filter Capsules

Up to 40 °C (104 °F) at line pressures up to 5.0 barg (72 psig).

### Effective Filtration Area (EFA)

10" (250 mm):	0.77 m <sup>2</sup>	[8.28 ft <sup>2</sup> ]
K Size:	0.36 m <sup>2</sup>	[3.87 ft <sup>2</sup> ]
A Size:	0.25 m <sup>2</sup>	[2.69 ft <sup>2</sup> ]
B Size:	0.12 m <sup>2</sup>	[1.29 ft <sup>2</sup> ]
E Size:	0.06 m <sup>2</sup>	[0.64 ft <sup>2</sup> ]
Syringe ø50 mm:	14.50 cm <sup>2</sup>	[2.25 in <sup>2</sup> ]

### Sterilisation

	Autoclave		Steam-in-Place	
	Cycles	Temp	Cycles	Temp
			(30 min.)	
Cartridges	120	142 °C (287.6 °F)	120	142 °C (287.6 °F)
MURUS	5	130 °C (266 °F)	-	-
DEMICAP	100	135 °C (275 °F)	-	-
Syringe	1	130 °C (266 °F)	-	-

TETPOR LIQUID filter cartridges can be sanitised with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

For detailed operational procedures and advice on cleaning and sterilisation, please contact the Technical Support Group through your usual Parker domnick hunter contact.

### Food and Biological Safety

Materials conform to the relevant requirements of 21CFR Part 177 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

### Quality Standards

Pharmaceutical grade products are manufactured in accordance with cGMP, 100% flushed with pharmaceutical purified water and integrity tested prior to despatch. A sample of each lot is tested to demonstrate conformity to validated claims.

## Performance Characteristics

### TOC / Conductivity

The filtrate quality from a 10" (250 mm) TETPOR LIQUID conforms to the requirements of current USP <643> (TOC) and USP <645> (conductivity).

### Endotoxins

Aqueous extracts from the 10" (250 mm) TETPOR LIQUID contain < 0.25 EU / ml when tested in accordance with the Limulus Amoebocyte Lysate test.

### Non-Volatile Extractables (NVE)

Total NVEs extracted in the first 5 litre flush of purified water for a 10" (250 mm) cartridge are <5 mg.

### Pharmaceutical Validation

A full validation guide is available upon request from Laboratory Services Group (LSG).

### Oxidisable Substances

TETPOR LIQUID filter cartridges meet current USP and EP quality standards for sterile purified water for oxidisable substances following a <1 litre water flush.

### Integrity Test Data

All filters are integrity testable to the following limits when wet with water and using air as the test gas.

Micron Rating		0.1	0.2	0.45	1.0
<b>Filter Cartridges / MURUS / DEMICAP / Syringe Filters</b>					
Min. Bubble Point (barg)		1.3	1.0	0.7	-
	(psig)	18.8	14.5	10.1	-
<b>Filter Cartridges / MURUS / DEMICAP / Syringe Filters</b>					
Diffusional Flow (barg)		1.0	0.8	0.4	-
Test Pressure (psig)		14.5	11.6	5.8	-
<b>Filter Cartridges / MURUS / DEMICAP / Syringe Filters</b>					
Max. Diffusional Flow (10")		27.0	18.0	18.0	-
(ml / min)	(K)	12.7	8.5	8.5	-
	(A)	9.0	6.0	6.0	-
	(B)	4.5	3.0	3.0	-
	(E)	2.3	1.5	1.5	-

### Retention Characteristics

TETPOR LIQUID filter cartridges are validated by bacterial challenge testing with *Brevundimonas diminuta* to current ASTM F838-05 methodology (10<sup>7</sup> organisms / cm<sup>2</sup> EFA minimum) with typical in-house challenge levels being 10<sup>11</sup> organisms per 10" (250 mm) filter cartridge.

## Ordering Information

### Cartridges

**ZCMT**  -

Code   Length (Nominal)	Code   Micron	Code   Endcap (10")	Code   Variant	Code   O-rings
B 2.5" (65 mm)	010 0.1 µm	B dh DOE	L Liquid	E EPDM
A 5" (125 mm)	020 0.2 µm	C BF / 226 Bayonet	P Pharmaceutical	P PTFE
K 5" (125 mm)	045 0.45 µm	G Recess / 222	S Steam Sterilisable	S Silicone
1 10" (250 mm)	100 1.0 µm	R BF / 222 Bayonet		V Viton
2 20" (500 mm)				
3 30" (750 mm)				
4 40" (1000 mm)				

Code   Endcap (Demi)	
SK	Retrofit
T	TRUESEAL
Y	Demi Stub
Z	Demi A & B Std

### MURUS Capsules

**ZLMT**  -    -   -

Code   Length (Nominal)	Code   Micron	Code   Inlet Connection	Code   Outlet Connection	Code   Variant	Code   Grade	Code   Design	Code   O-rings <sup>1</sup>
K 5" (125 mm)	010 0.1 µm	A 3/4" Tri-Clamp	A 3/4" Tri-Clamp	P Pharmaceutical	N Non-sterile	L In-Line	E EPDM <sup>2</sup>
1 10" (250 mm)	020 0.2 µm	B 1 1/2" Tri-Clamp	B 1 1/2" Tri-Clamp			T T-Port	S Silicone
2 20" (500 mm)	045 0.45 µm	D 1" Hosebarb	D 1" Hosebarb				V Viton
3 30" (750 mm)	100 1.0 µm	T 1" Tri-Clamp	T 1" Tri-Clamp				

<sup>1</sup> Silicone o-ring supplied as standard without having to specify the 'S' code  
<sup>2</sup> EPDM - Ethylene Propylene Diene Monomer Rubber  
*G & H styles only*

### DEMICAP Capsules

**ZEMT**  -    -

Code   Length (Nominal)	Code   Micron	Code   Inlet Connection	Code   Outlet Connection	Code   Variant	Code   Grade	Code   Pack N°	Code   Accessory
E 4.4" (113 mm)	010 0.1 µm	T 1" Tri-Clamp	T 1" Tri-Clamp	P Pharmaceutical	N Non-Sterile	3 Pack of 3	FB Filling Belt
B 5.5" (140 mm)	020 0.2 µm	N 1/2" NPT Male	N 1/2" NPT Male				
A 7.9" (200 mm)	045 0.45 µm	H 1/2" Hosebarb	H 1/2" Hosebarb				
	100 1.0 µm	G Stepped Hosebarb	G Stepped Hosebarb				
		M 1/4" NPT Male	M 1/4" NPT Male				
		Q Walther QC	Q Walther QC				
		R Grommel / QC	R Grommel / QC				
		V 3/8" NPT Female	V 3/8" NPT Female				

*G & H styles only*

### Syringe Filters

**ZSMT**  -    -

Code   Diameter	Code   Micron	Code   Inlet / Outlet Connection	Code   Variant	Code   Grade	Code   Options	Code   Pack N°
050 50 mm	020 0.2 µm	G Stepped Hosebarb L 1/8" NPT Male	P Pharmaceutical	N Non-sterile	S Standard	025 25 per box

Parker dominick hunter has a continuous policy of product development and although the Company reserves the right to change specifications, it attempts to keep customers informed of any alterations. This publication is for general information only and customers are requested to contact our Process Filtration Sales Department for detailed information and advice on a products suitability for specific applications. All products are sold subject to the company's Standard conditions of sale.