

Depth Filtration

BECODISC® P Range

Premium Mineral-Free Depth Filter Medium

BECODISC P stacked disc cartridges are characterized by unparalleled purity. The ion and endotoxin content is significantly lower than for conventional depth filter media.

In Eaton's innovative BECODISC P stacked disc cartridge's range, high-purity celluloses form a unique structure, which even for microbe removal does not require mineral components.

The specific advantages of BECODISC P stacked disc cartridges:

- Minimum endotoxin contents. This ensures product safety
- Increased endotoxin retention
- Mineral-free, therefore minimum ion content particularly of calcium, magnesium and aluminum ions
- Very high chemical resistance and mechanical stability
- 20% higher performance
- Rinsing volume reduced by 50%, resulting in reduced process costs

Ingredients

BECODISC P stacked disc cartridges are made only of high-purity cellulose and wet strength agents.

Areas of Application

BECODISC P stacked disc cartridges can be used for filtration of all liquid media. Application options range from coarse filtration to microbe removal.

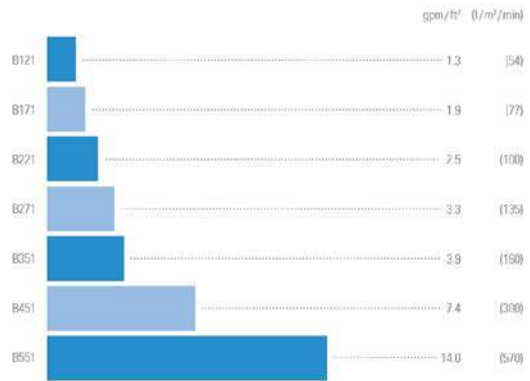
BECODISC P Stacked Disc Cartridges

BECODISC P stacked disc cartridges are cationic. They are characterized by adsorption charge-related during filtration. Additionally, the depth filter medium has a very low content of soluble ions, especially of calcium, magnesium and aluminum. The chemical resistance and bursting strength is extremely high.

BECODISC P stacked disc cartridges are suitable for applications involving mechanical separation of particles and adsorptive retention of negatively charged particles. Due to the minimum endotoxin contents and the increased endotoxin reduction the depth filter medium is ideal for pharmaceutical processes.



Water throughput BECODISC P range



Conditions: Δ p = 14.5 psi (100 kPa, 1 bar), Medium: Water at 68 °F (20 °C)

Guide to Choosing the Right BECODISC P Stacked Disc Cartridge

B121, B171

Increased endotoxin retention, protection of downstream membrane filters, minimization of bioburden in the filtrate

B221, B271

Microbiological reduction and endotoxin-reducing filtration with average initial burden

B351

Fine filtration, activated carbon removal

B451

Clarifying filtration, particle separation

B551

Coarse filtration, particle separation

Physical Data

This information is intended as a guideline for the selection of BECODISC stacked disc cartridges.

Type	Utilized depth filter sheet	Nominal retention rate µm	Thickness in (mm)	Ash content %	Bursting strength wet psi (kPa)	Water throughput at		Endotoxin content** EU/ml
						Δ p = 14.5 psi gpm/ft ²	(Δ p = 100 kPa* l/m ² /min)	
B121	BECOPAD P 120	0.1 – 0.3	0.15 (3.9)	< 1.0	> 21.8 (150)	1.3	(54)	< 0.025
B171	BECOPAD P 170	0.2 – 0.4	0.15 (3.9)	< 1.0	> 21.8 (150)	1.9	(77)	< 0.025
B221	BECOPAD P 220	0.3 – 0.5	0.15 (3.9)	< 1.0	> 21.8 (150)	2.5	(100)	< 0.025
B271	BECOPAD P 270	0.5 – 0.7	0.15 (3.9)	< 1.0	> 21.8 (150)	3.3	(135)	< 0.025
B351	BECOPAD P 350	0.7 – 1.0	0.15 (3.9)	< 1.0	> 21.8 (150)	3.9	(160)	< 0.025
B451	BECOPAD P 450	1.0 – 2.0	0.15 (3.9)	< 1.0	> 21.8 (150)	7.4	(300)	< 0.025
B551	BECOPAD P 550	2.0 – 3.0	0.15 (3.9)	< 1.0	> 21.8 (150)	14.0	(570)	< 0.025

The water throughput is a laboratory value characterizing the different BECODISC® P depth filter medium types. It is not the recommended flow rate.

* 100 kPa = 1 bar,

** Endotoxin content analysis after rinsing with 1.23 gal/ft² (50 l/m²) of endotoxin-free water.

Chemical Data

BECOPAD depth filter medium meets the requirements of LFGB*, Recommendation XXXVI/1 issued by BfR**, and the test criteria of FDA*** Directive CFR 21 § 177.2260.

Chemical resistances of the BECODISC P depth filter sheets to different solvents. The chemical compatibilities listed in the table below are a guide only.

Chemical compound		Max. tested temperature, Contact time	Mechanical resistance	Chemical compound	Max. tested temperature, Contact time	Mechanical resistance
Caustic:				Organic solvents:	68 °F (20 °C), 168 h	x
Ammonia solution	25%	68 °F (20 °C), 168 h	x	Acetone	68 °F (20 °C), 168 h	x
Potassium hydroxide	30%	68 °F (20 °C), 48 h	(x)	Butanol	68 °F (20 °C), 168 h	x
Sodium hydroxide	30%	68 °F (20 °C), 24 h	-	Cyclohexane	68 °F (20 °C), 168 h	x
	5%	68 °F (20 °C), 4 h	x	Dimethyl sulphide	68 °F (20 °C), 168 h	x
	2%	104 °F (40 °C), 4 h	x	Ethanol	68 °F (20 °C), 168 h	x
	1%	104 °F (40 °C), 4 h	x	Ethylene glycol	68 °F (20 °C), 168 h	x
	0.5%	104 °F (40 °C), 4 h	x	Ethyl methyl ketone	68 °F (20 °C), 168 h	x
				Isopropanol	68 °F (20 °C), 168 h	x
Acids:				Methanol	68 °F (20 °C), 168 h	x
Acetic acid	25%	68 °F (20 °C), 168 h	x	N,N dimethyl formamide	68 °F (20 °C), 168 h	x
Peracetic acid	0.1%	68 °F (20 °C), 168 h	x	N-hexane	68 °F (20 °C), 168 h	x
Peracetic acid	0.2%	68 °F (20 °C), 168 h	x	Tetrachloroethylene	68 °F (20 °C), 168 h	x
Peracetic acid	0.5%	68 °F (20 °C), 168 h	x	Toluene	68 °F (20 °C), 168 h	x
Nitric acid	25%	68 °F (20 °C), 48 h	x	Triethanolamine	68 °F (20 °C), 168 h	x
Hydrochloric acid	25%	68 °F (20 °C), 168 h	x	Xylene	68 °F (20 °C), 168 h	x
Sulphuric acid	25%	68 °F (20 °C), 48 h	x			
Citric acid	25%	68 °F (20 °C), 168 h	x	Aqueous solutions:		
				Iron trichloride	25% 68 °F (20 °C), 168 h	x
				Sodium hypochlorite free chlorine	68 °F (20 °C), 168 h 12%	x
				Hydrogen peroxide	10% 68 °F (20 °C), 72 h	x

x = resistant

(x) = limited resistance

- = not resistant

Ion Concentration after Extraction with 40% Ethanol

Ions	Content [ppb]*
Ca	< 50
Mg	< 25
Fe	< 5
Al	< 5

* After rinsing with 0.61 gal/ft² (25 l/m²) of 40% Ethanol

Recommendations for Avoiding Damage

BECODISC stacked disc cartridges can be used only in the specified flow direction. This applies to product filtering as well as sanitizing with hot water, and sterilizing with the stacked disc cartridges with saturated steam. In order to avoid damage to the filter cells, the system should be protected with a suitable non-return valve.

Refer to the insert included with each BECODISC stacked disc cartridge carton for detailed application information.

Depending on the filtered liquids, the operating temperature should not exceed 176 °F (80 °C). Please contact Eaton regarding filtration applications at higher temperatures.

Intermediate Plates

If more than two BECODISC stacked disc cartridges (12" or 16") with double O-ring adapters are stacked in the housing, install a central spindle for safety reasons. In the event, more than one 16" BECODISC stacked disc cartridge (flat adapter/double O-ring adapter) is used in the housing, Eaton recommends the installation of stainless steel intermediate plates between the BECODISC stacked disc cartridges.

Sterilizing (Optional)

Sterilizing with Steam

The wetted BECODISC stacked disc cartridges can be sterilized with saturated steam up to a maximum temperature of **250 °F (121 °C)** as follows:

Steam quality:	The steam must be free of foreign particles and impurities.
Temperature:	Max. 250 °F (121 °C) (saturated steam)
Duration:	Approx. 20 minutes after steam exits from all filter valves
Rinsing:	After sterilizing with 0.61 gal/ft ² (25 l/m ²) at 1.25 times the flow rate

Filter Preparation and Filtration

Unless already completed after sterilization, rinse the stacked disc cartridges with 0.61 gal/ft² (25 l/m²) of water at 1.25 times the flow rate prior to the first filtration. Check the entire filter for leakage at maximum operating pressure.

High-proof alcoholic solutions and products that cannot be rinsed with water should be circulated with the product. Discard the rinsing solution after rinsing.

Differential Pressure

Terminate the filtration process once the maximum permitted differential pressure of 43.5 psi (300 kPa, 3 bar) is reached. A higher differential pressure could damage the depth filter sheet material. For safety reasons, a differential pressure of 21.8 psi (150 kPa, 1.5 bar) should not be exceeded in applications for separating microorganisms.

Safety

When used and handled correctly, there are no known unfavorable effects associated with this product.

Further safety information can be found in the relevant Material Safety Data Sheet, which can be downloaded from our website.

Disposal

Due to their composition, BECODISC stacked disc cartridges can be disposed of as harmless waste. Comply with relevant current regulations, depending on the filtered product.

Storage

BECODISC stacked disc cartridges must be stored in a dry, odor-free, and well ventilated place.

Do not expose the BECODISC stacked disc cartridges to direct sunlight.

BECODISC stacked disc cartridges are intended for immediate use and should be used within 36 months after production date.

Delivery Information

BECODISC stacked disc cartridges are available with 12-inch and 16-inch diameters. Further information about filter areas and gasket types can be found in our current BECODISC stacked disc cartridge folder.

HS Customs Tariff: 84219900

Quality Assurance According to DIN EN ISO 9001

Eaton's Begerow Product Line comprehensive Quality Management System has been certified according to DIN EN ISO 9001.

This certification verifies that a fully functioning comprehensive Quality Assurance System covering product development, contract controls, choice of suppliers, receiving inspections, production, final inspection, inventory management, and shipment has been implemented. Extensive quality assurance measures incorporate adherence to technical function criteria and chemical purity and quality recognized as safe under the German legislation governing the production of foods and beverages.

North America

44 Apple Street
Tinton Falls, NJ 07724
Toll Free: 800 656-3344
(North America only)
Tel: +1 732 212-4700

Europe/Africa/Middle East

Auf der Heide 2
53947 Nettersheim, Germany
Tel: +49 2486 809-0

Friedensstraße 41
68804 Altlußheim, Germany
Tel: +49 6205 2094-0

An den Nahwiesen 24
55450 Langenlonsheim, Germany
Tel: +49 6704 204-0

China

No. 3, Lane 280,
Linhong Road
Changning District, 200335
Shanghai, P.R. China
Tel: +86 21 5200-0099

Singapore

4 Loyang Lane #04-01/02
Singapore 508914
Tel: +65 6825-1668

Brazil

Av. Julia Gaioli, 474 – Bonsucesso
07251-500 – Guarulhos, Brazil
Tel: +55 11 2465-8822

For more information, please
email us at filtration@eaton.com
or visit www.eaton.com/filtration

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