# **PROPOR ME Filter Cartridges**

- liquid filters
- membrane protection



PROPOR ME is an advanced filter cartridge that provides a cost effective means of particulate removal and microbial reduction in Wine applications.

PROPOR ME filter cartridges are available in a range of removal ratings, ensuring optimum performance for the application. The filter utilises an advanced hydrophilic polyethersulphone membrane, resulting in high flow rates, long life and improved throughputs. Componentry has been specifically selected to maximise mechanical strength and maintain efficiency over long installation periods. The filter cartridges are constructed using asymmetric polyethersulphone membrane pleated between polypropylene support and spacing layers. The configuration provides high effective surface area (EFA). All materials of construction are suitable for food contact and meet the current food contact regulations laid down in EC1935 / 2004 framework.

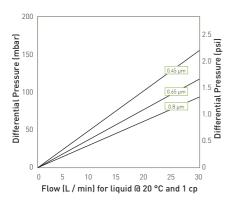
#### Features and Benefits

- 0.45, 0.65 & 0.8 micron polyethersulphone membrane
- Particulate removal and microbial reduction
- Increased protection of final membrane stage
- Inherently hydrophilic membrane
- All materials of construction meet EC1935 / 2004 food contact regulations



Note: PROPOR is a registered trademark of Parker domnick hunter

## **Performance Characteristics**



For K size for a given flow rate multiply 10  $\!\!^{\circ}$  size differential pressure by 2

10" Size (250 mm) Cartridge

## **Specifications**

#### Materials of Construction

■ Filtration Membrane: Polyethersulphone ■ Upstream Support: Polypropylene ■ Downstream Support: Polypropylene ■ Inner Support Core: Polypropylene Outer Protection Cage: Polypropylene Fnd Caps: Polypropylene ■ End Cap Insert (if applicable): 316L Stainless Steel ■ Standard o-rings/gaskets: Silicone / EPDM ■ Capsule Body: Polypropylene ■ Capsule Vent Seals: Silicone

#### Food and Biological Safety

Materials conform to the relevant requirements of 21CFR Part 177, EC1935 / 2004 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

#### **Recommended Operating Conditions**

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temp °C	erature °F	Max. For (bar)	ward dP (psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.0	14.5
>100 (steam)	>212 (steam)	0.3	4.0

Whilst PROPOR ME can withstand reverse pressure, poor control of backwash procedures can result in damage to the product. Consult Parker domnick hunter before using reverse flow or pressurisation techniques

#### Effective Filtration Area (EFA)

10" (250 mm) 0.6 m² (6.45 ft²)

## Cleaning and Sterilisation

PROPOR ME cartridges can be repeatedly steam sterilised in situ or autoclaved at up to 130 °C (266 °F). They can be sanitised with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

For detailed operational procedures and advice on cleaning and sterilisation, please contact the Technical Support Group through your usual Parker domnick hunter contact.

#### Recommended Rinse Volume

Prior to use - 10 litres per 10" (250 mm) filter cartridge.

# **Ordering Information**

### Cartridges

