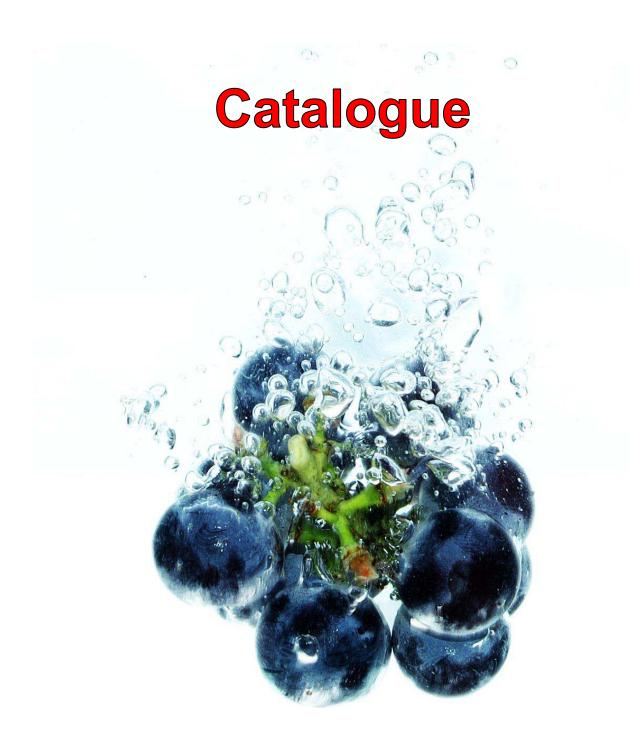
SIHA









Enzymes

All SIHAZYM enzymes are purified granulates, which have several advantages over liquids such no loss of activity and a long shelf life.

SIHAZYM Claro

SIHAZYM Claro is a pectolytic enzyme preparation specifically for **juice clarification**, **settling** and **flotation**. The enzyme's activity is exceptionally high, resulting in rapid depectinisation of juices even at low temperatures. Free-run juice yield is higher and lower juice NTU is achieved in rapid time. The purification of this product to remove cinnamyl esterase means that fruit-supressing volatile phenols cannot be formed, leading to better fruit expression in the wine.

SIHAZYM Extro

SIHAZYM Extro is a special pectolytic and skin extraction enzyme preparation with very high activity, specifically formulated for **red grape processing** and **skin extraction in reds and whites**. Polysaccharide release is another feature of SIHAZYM Extro, which contributes to wine mouthfeel and mid-palate weight. Fruit expression is increased, in addition to enhanced colour and tannin extraction, and wine filterability is also improved. SIHAZYM Extro is purified of both cinnamyl esterase (to remove the pathway for *Brettanomyces* substrate formation) and anthocyanase (for increased colour). SIHAZYM Extro is also able to replace traditional cold soaking for colour extraction in a fraction of the normal time.

SIHAZYM Uni

SIHAZYM Uni is a generic skin extraction and pectolytic enzyme preparation. It can be used on either white or red grapes, for **juice clarification, settling** or **maceration**. It is purified of cinnamyl esterase activity for stronger fruit expression in white wines and the removal of phenolic acid production for *Brettanomyces* to metabolise. SIHAZYM Uni provides a unique option for winemakers who wish to use only one enzymatic preparation, or for those seeking skin extraction and clarification/settling capability.

SIHAZYM Fine

SIHAZYM Fine is a multi-function enzyme, containing both pectolytic and β-glucanase activities. It can be used to **enhance lees autolysis** for increased mannoprotein extraction from yeast cell walls and thus mouthfeel and complexity, and also to **improve wine filterability**, and so is highly suitable for wines destined for bâtonage. SIHAZYM Fine is an essential component of wine production when *Botrytis* rot is found in the grapes, since if untreated the glucans released into the wine by this mould will lead to poor settling of both juice and wine during maturation, reduced wine quality and significant filtration problems at bottling. SIHAZYM Fine can also be used for **cross-flow and filtration membrane regeneration** where chemical CIP does not increase flow rates.



CONZYM Pex Uni

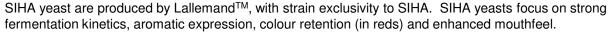
CONZYM Pex Uni is a unique **purified liquid pectolytic and maceration enzyme** preparation. It can be used on both white juice and red must. If some skin extraction of white skins is desired ConZym Pex Uni is perfectly suited. It offers the convenience of a liquid enzyme format but, unlike other liquid enzyme formulations, it is **purified of cinnamyl esterase**. In both whites and reds this means stronger fruit expression, a cleaner aromatic profile, increased free-run volumes and **improved filterability**. The removal of cinnamyl esterase confers a reduced risk of the *Brettanomyces* marker chemicals 4-ethyl phenol and 4-ethyl guaiacol, and improves fruit expression. Colour extraction from the skin is also enhanced by using ConZym Pex Uni.







Yeast



SIHA₃

Rheinhessen isolate. Aromatic expression, for fruit-forward and bâtonage wines (suitable for lees ageing). Used on all varietals, including premium Chardonnay for varietal expression.

SIHA 4

German isolate for sparkling production. For secondary fermentation with enhanced mouthfeel.

SIHA₇

Aromatic varietal white wines. A Riesling isolate from the Mosel, delivering a rich mouthfeel, pristine varietal aromatics and moderate fermentation ester production for excellent varietal expression.

SIHA 8 Burgunder

A Burgundian isolate with strong fermentation kinetics, high alcohol tolerance and high killer activity. Delivers enhanced mouthfeel with increased tannin structure and fruit-forward wines. Excellent for restarts.

SIHA 10 Red Roman

Moderate fermentation kinetics for increased extraction, high alcohol tolerance with enhanced mouthfeel through polysaccharide release for textured red wines. Simply outstanding.

SIHA WhiteArome

Selected for intense aromatic expression of both varietal and fermentation aromas. Produces exceptionally fruit-expressive wines and is useful where extra aromatic intensity is required.

SIHA CryArome

A cold-fermenting strain for thiolic varieties where both clean and strong varietal aromatic expression and fermentation ester production are desired.

SIHA VarioFerm

3 Saccharomyces strains for increased aromatic and mouthfeel complexity. Used on reds and whites alike to deliver mid-palate weight and complexity. Suitable for all varietals. Moderate fermentation kinetics.

SIHA Element

A Riesling isolate from the biodynamic Pechstein vineyard in the Pfalz. Very strong terpene release for floral prominence and varietal aromatic expression. Excellent on terpenic varietals.

SIHA Rubino Cru

A hybrid strain selected for fruity aromatics, complexity and red wine colour retention. Delivers fruit-forward wines with superior colour and a softer structure.

SIHA Finesse Red

Selected for maximal wine colour retention in low anthocyanin varieties. POF for increased fruit expression and reduced *Brettanomyces* risk. Very elegant fruit-forward wines.

ConFerm White and ConFerm Rouge

Strong fermentation kinetics, clean aromatics and high alcohol tolerance. Workhorse yeast strains.

Cider

Several SIHA yeast strains are suitable for cider production, such as SIHA 3, CryArome, WhiteArome and ConFerm White. For cider fermentation nutrients, see overleaf.







Nutrients

SIHA nutrients enhance yeast performance for stronger fermentation kinetics, increased aromatic expression during the fermentation and for the preservation of aromatics and colour in the finished wine.

SIHA SpeedFerm

SIHA SpeedFerm is a **yeast rehydration nutrient**. Of all the nutrition-related actions a winemaker can take to secure a fermentation and increase wine quality, using SpeedFerm is the best. SIHA SpeedFerm is made from inactive yeast cells and contains vitamins, co-factors, minerals and amino acids – but no DAP. SIHA SpeedFerm enhances aromatic expression through the provision of enzymatic co-factors, and also contains sterols which provide intrinsic resistance to the ethanol toxicity generated as the fermentation proceeds, resulting in a cleaner and faster fermentation completion.

SIHA ProFerm H+2

A **complex nutrient** combining yeast hulls and extract (80 %) and DAP (20 %), SIHA ProFerm H^2 provides sterols for increased alcohol tolerance, in addition to the detoxifying effect of genuine yeast hulls, yeast-derived micronutrients and enzymatic co-factors, and inorganic nitrogen as a nutritional supplement. SIHA ProFerm H^2 is intended for use during the early to mid stages of primary fermentation, either when the must is suspected of being nutritionally deficient (as in the case of highly-clarified juice), as a **general fermentation nutrient**, or when H_2S production is detected.

SIHA ProFerm Fit

SIHA ProFerm Fit is a complex nutrient containing genuine yeast hulls (for nutrition and detoxification) enriched with glutathione, but no DAP. It is specifically aimed at maximising wine quality through both **aromatic and colour protection**, and is added in the final third of fermentation. The use of SIHA ProFerm Fit not only sustains aromatic production and colour, it protects it throughout the life of the wine and extends wine shelf life.

Gelatine

SIHA Liquid Gelatine

A 20 % aqueous gelatine solution, making flotation and fining operations simple. High charge density makes this gelatine highly active. Suitable for **flotation or general fining**.



Bacteria

SIHALACT Oeno

A unique malolactic bacterium selected from German wine, suitable for white, rosé and red wines. SIHALACT Oeno has strong fermentation kinetics and is suited to low inoculation temperatures.

- Low diacetyl formation
- No histamine production
- Preservation of primary fruit characteristics
- Inoculation pH down to 3.2
- Inoculation temperature ≥ 17 °C
- ► FSO₂ < 15 ppm
- Alcohol tolerance to 15 %
- Suitable for late co-inoculation
- Small pack sizes for convenience

Store frozen. Simple usage instructions:

- Allow SIHALACT Oeno to slowly warm to room temperature over 2 h (on the bench).
- 2. Use chlorine-free water at 20 °C at a rate of 1 L water per 25 hL sachet. Add sachet contents and stir lightly.
- 3. Wait 10 minutes.
- 4. Slowly adjust inoculum to wine temperature within ± 5 °C.
- 5. Add to wine tank with gentle homogenisation.







Speciality bentonite

SIHA has long been recognised as the global leader in the production of high quality speciality bentonites. Unlike regular bentonites, SIHA products exhibit **strong lees compaction**, resulting in much **higher wine recovery volumes**. It costs more money to use a cheaper bentonite with diffuse lees because of wine loss. Even though a higher addition rate is required, SIHA Active G will still **save you money** through greater compaction and increased wine recovery.

SIHA Active G

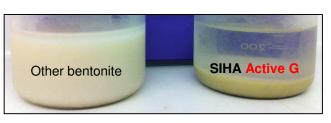
The industry leader. SIHA Active G is a granular, purified, pharmaceutical grade calcium bentonite from Germany. With the **smallest lees volume available**, SIHA Active G represents excellent value for money. The use of SIHA Active G saves the winemaker money over the use of conventional bentonites through its significantly greater lees compaction, resulting in the highest wine returns on racking. SIHA Active G is also **very fast to prepare**, at just 2 hours using hot water and mechanical stirring. The sedimentation rate is very fast (see chart below, right), so the wine can be racked rapidly if required. The lower swelling capacity of SIHA Active G also means that wine aroma is preserved. SIHA Active G is highly recommended for use during juice **flotation**, or can be used on wine.

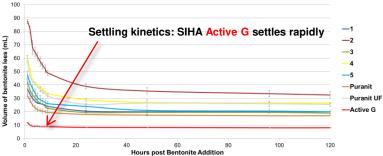
SIHA Puranit UF

SIHA Puranit UF is **specifically formulated for cross-flow filtration** applications, and can be used for in-fermentation additions. Its sand-free formulation was developed directly to service wines where cross-flow filtration will be used, to help protect cross-flow membranes, pumps and pipework from the abrasive sand present in most bentonites.



Bentonite	Туре	Rate (g/L)	Lees (%)
1	Na	0.6	4.0
2	Na	0.7	3.8
3	Na	0.7	6.5
4	Ca/Na	0.9	4.6
5	Ca	1.1	4.0
Puranit	Ca	0.9	3.5
Puranit UF	Ca	0.9	3.7
Active G	ve G Ca/Na		1.5





Rehydration procedure to minimise water addition:

- 1. Rehydrate Active G in 10-15 times its volume of water with stirring. If 2 h preparation is desired, use hot water and constant stirring.
- 2. Use directly or allow the slurry to settle for 6 12 hours (overnight if possible).
- 3. If settled, decant and discard any liquid above the settled slurry (see image above) to remove excess water and bentonite fines.
- 4. The rehydrated slurry can now be added to the wine or juice using a venturi.
- 5. Ensure complete mixing of the tank (e.g. submersible pump) for at least 60 minutes, or longer for larger tanks. This is critical.







Yeast summary



Strain	Suitable wine types	Suitable Va	Varietals	Characteristics	% Alc.	Killer	z
SIHA 3	White / red / rosé / sweet / bâtonnage	▶ All varietals		Fruit-forward wines	16	Neutral	Moderate
SIHA 4	Sparkling	▶ Tirage		► Tirage yeast - complexity & texture (S. bayanus)	15	Neutral	Low
SIHA 7	White	RieslingGewürztraminerSauvignon blanc	Semillon Muscat Pinot Gris	 Clean varietal expression Thiol and terpene expression Moderate ester production Textured wines 	4	Neutral	Moderate
SIHA 8 Burgunder	Red / rosé / bâtonnage / restarts	Pinot noirGrenacheMerlot	ShirazCabernet sauvignonMalbec	 Vigorous fermenter Fruit-forward wines Tannin structural enhancement Mid-palate weight 	17	Positive	Low
SIHA 10 Red Roman	Red / bâtonnage	ShirazCabemet sauvignonPetit verdot	► Grenache ► Sangiovese ► Nebbiolo	 Polysaccharide producer for mouthfeel Mid-palate tannin expression Strong colour expression Moderate fermentation kinetics 	16.5	Positive	Moderate
WhiteArome	White / rosé / sweet / cider	Finot gris Rosé	SemillonSauvignon blancChardonnay	 Strong aroma expression Cold fermenter Fruit-expressive wines 	4-	Neutral	Moderate
CryArome	White / sweet / cider	> Sauvignon blanc > Riesling > Verdelho	Cherdonnay Semillon Chenin blanc	 Strong varietal thiol expression Cold fermenter Clean aromatic wines 	16	Positive	Low
VarioFerm	White / red	▶ Chardonnay ▶ Shiraz	Pinot gris Cabernet sauvignon	 Moderate fermenter Tri-strain complexity (all S.c.) Glycerol production for mouthfeel 	16	Neutral	Moderate
Element	White	► Riesling ► Gewürztraminer	► Sauvignon blanc ► Muscat	Very strong terpene expressionCold fermenter	41	Neutral	Moderate
Rubino Cru	Red / rosé	Pinot noir Merlot Sangiovese	► Cabernet sauvignon ► Nebbiolo	 Strong fruit expression Aromatic complexity Minimal colour adsorption 	16	Positive	Low
Finesse Red	Red / rosé	Pinot Noir Grenache	► Sangiovese ► Nebbiolo	 Minimal colour loss through lees adsorption Colour stabilisation via phenolic extraction POF for no volatile phenol production 	16	Neutral	Moderate-high
ConFerm White	All wine styles / cider	▶ All varietals		 Fruit-forward wines Strong fermentation kinetics 	16	Neutral	Moderate
ConFerm	All wine styles	▶ All varietals		 Fruit-forward wines Strong fermentation kinetics High alcohol tolerance 	17	Positive	Low



Enzyme & nutrient summary



Enzyme	Action		Application	Timing	Purified of		Dosage	Duration
SIHAZYM Uni	▶ Pectolytic ▶ Extraction	► White skin extrauted skin extraction	 White skin extraction and/or clarification & settling Ned skin extraction and clarification 	► At crush ► Ex-press	▶ Cinnamyl esterase		10 – 40 ppm 10 – 40 g/1000 kg	1 – 6 h
SIHAZYM Claro	▶ Pectolytic	► Clarification and settling Flotation	settling	► At crush ► Ex-press	▶ Cinnamyl esterase		20 – 30 ppm	2 – 6 h
SIHAZYM Extro	► Extraction ► Pectolytic	▶ Red skin extract	▶ Red skin extraction and clarification	▶ At crush	► Cinnamyl esterase ► Anthocyanase		10 – 40 ppm 20 – 40 g/1000 kg	4-6 h
SIHAZYM Fine	▶ Pectolytic ▶ β-Glucanase	► High turbidity wines ► Poor wine filterability ► Lees autolysis – text ► Cross-flow CIP	High turbidity wines Poor wine filterability Lees autolysis – textural increase Cross-flow CIP	▶ Post-ferment	▶ Cinnamyl esterase		30 – 80 ppm	1 – 6 weeks
CONZYM Pex Uni (liquid)	Pectolytic Extraction	White skin extract	White skin extraction and/or clarification & settling Red skin extraction and clarification	► At crush Ex-press	▶ Cinnamyl esterase		30 – 60 mL/kL 30 – 60 mL/1000 kg	1 – 6 h
Nutrient	Desci	Description	Application		Primary characteristics	cteristics		Dosage
SIHA SpeedFerm	 Yeast rehydration nutrefrom inactivated yeast Contains no DAP 	 Yeast rehydration nutrient made from inactivated yeast Contains no DAP 	▶ Add to water of rehydration prior to yeast	 Enzymatic co-factors Micronutrients Improved aromatics Increased alcohol tolerance 	actors atics nol tolerance	► Toxin removal ► H₂S suppression	ion	200 – 300 ppm
SIHA ProFerm H+2	• General fermentation nutrient made from yeast components (80 %) and DAP (20 %)	General fermentation nutrient made from yeast components (80 %) and DAP (20 %)	► Add to the fermentation at any stage up to the final third of ferment	Enzymatic co-factors Micronutrients Improved aromatics Toxin removal	actors	► Inorganic nitrogen ► H₂S suppression	ion	200 – 400 ppm
SIHA ProFerm Fit	 Yeast-derived nutrient enh with glutathione for aroma preservation Contains no DAP 	 Yeast-derived nutrient enhanced with glutathione for aroma preservation Contains no DAP 	Final third of fermentation	• Enzymatic co-factors • Micronutrients • Improved aromatics • Improved colour stab	Enzymatic co-factors Micronutrients Improved aromatics Improved colour stability in reds	► Aroma protection ► Toxin removal ► H₂S suppression	tion I ion	300 – 400 ppm



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